

Exhibit D

Assembly Step #3: The Inlet Tube is press fit into the Body
from the Top a specified depth.



Assembly Step #5: Inlet Seal is pressed into the Body
from the Top a specified depth, so
it makes contact with the bonding agent.
Bonding agent wells around both parts
to the body and then cured.

Assembly Step #4: The bonding agent is dispensed along the peripheral
of the Inlet Tube from the Top of the Body.



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Dental Conventions for Dispensing
Full Seal
Code 471069